TB 1404 HC

LIST OF THE EXPLODED VIEWS

SHELL ASSY

COOLING SYSTEM

EVAPORATOR

HYDRAULIC CIRCUIT

ELECTRIC PARTS

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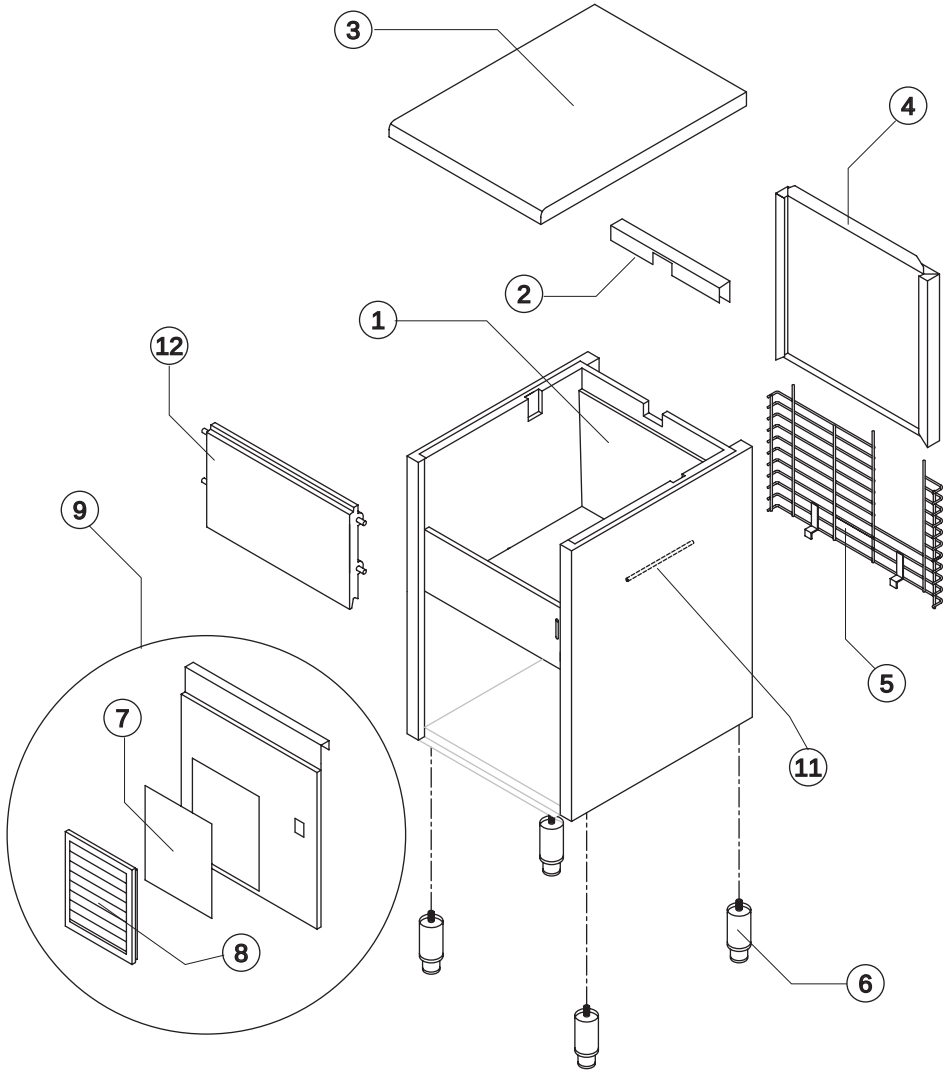
SHELL ASSY



Ref.	Spare Description	Code
1	Foamed Cabinet Assy	See Table
2	Cover for Ice Exhoust	221386
3	Top Assembly	C22690
4	Rear Panel Assembly	C21201
5	Rear Grid	D12085
6	Adjustable Stainless Steel Foot	20613
7*	Filtering Panel	18106
8	Frame + Grid & Filter	C10205
9	Front Grid Panel	C221130
11	Bulbe-holder Pipe	20522
12	Door Assy	C10275

Ref. 1 - Foamed Cabinet Assy

Condensation	Code
Air	C11166A
Water	C11166W

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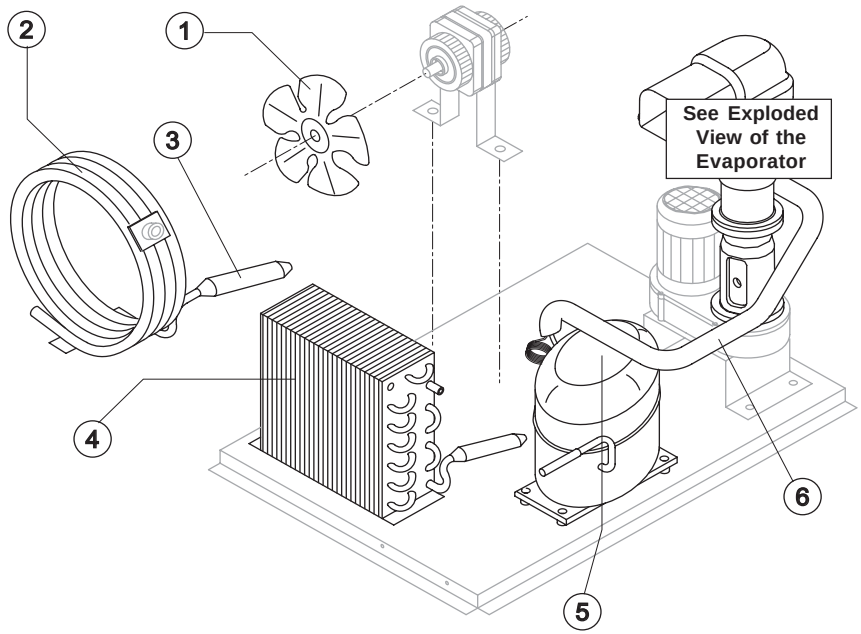
COOLING SYSTEM



Common Parts

Ref.	Spare Description		Code
3*	Molecular Drier		14009
5	Compressor		231174
6	Suctin Line		for the spare parts code give us the s/n.

Parts for Air-Cooled Version Only

Ref.	Spare Description		Code
1	Sucking Fan		20962
4	Air Condenser	Current Version	201222
4	Air Condenser	Till s/n. 882150	201147

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
1	Sucking Fan	10213
2	Water Condenser	14014

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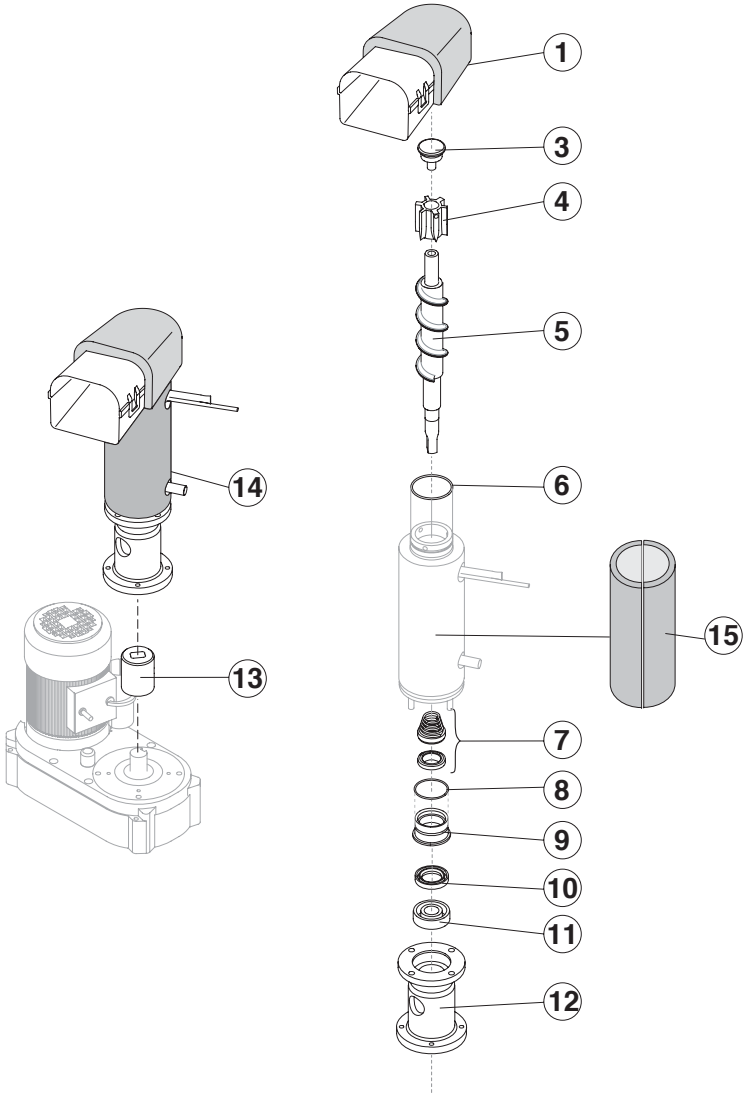

Ref.	Spare Description	Code
1	Ice Exhaust with insulatig cap	C10648
3	Ice Breaker	20915
4	Extruder with bearings assembly	C201001
5	Auger	201000
6	OR Gasket 4325	20987
7	Ceramic Seal	20937
8	OR Gasket 3162 mat. NBR70	20429
9	Reduction Ring	20785
10	Seal Ring	20985
11	Bearing	20917
12	Flange	20916
13	Joint	D20630
14	Evaporator Assy	C11174
15	Insulating Cap	18205

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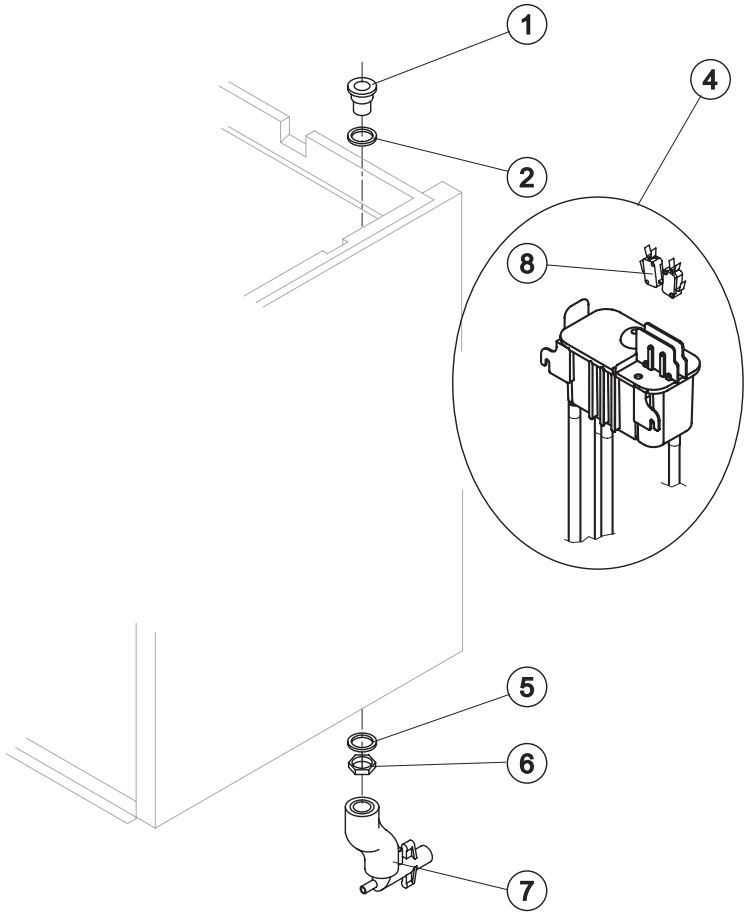
HYDRAULIC CIRCUIT



Common Parts

Ref.	Spare Description	Code
1	Water Outlet Nipple	10472
2	Silicone Gasket	13219
4*	Double Switch Basin Assembly	C10710
5	Semirigid Polyethylene Gasket	13007
6	Bin Discharge Nut	10096
8	Microswitch	23055

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
7	Discharges Manifold	C10235

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
7	Discharges Manifold	C10240

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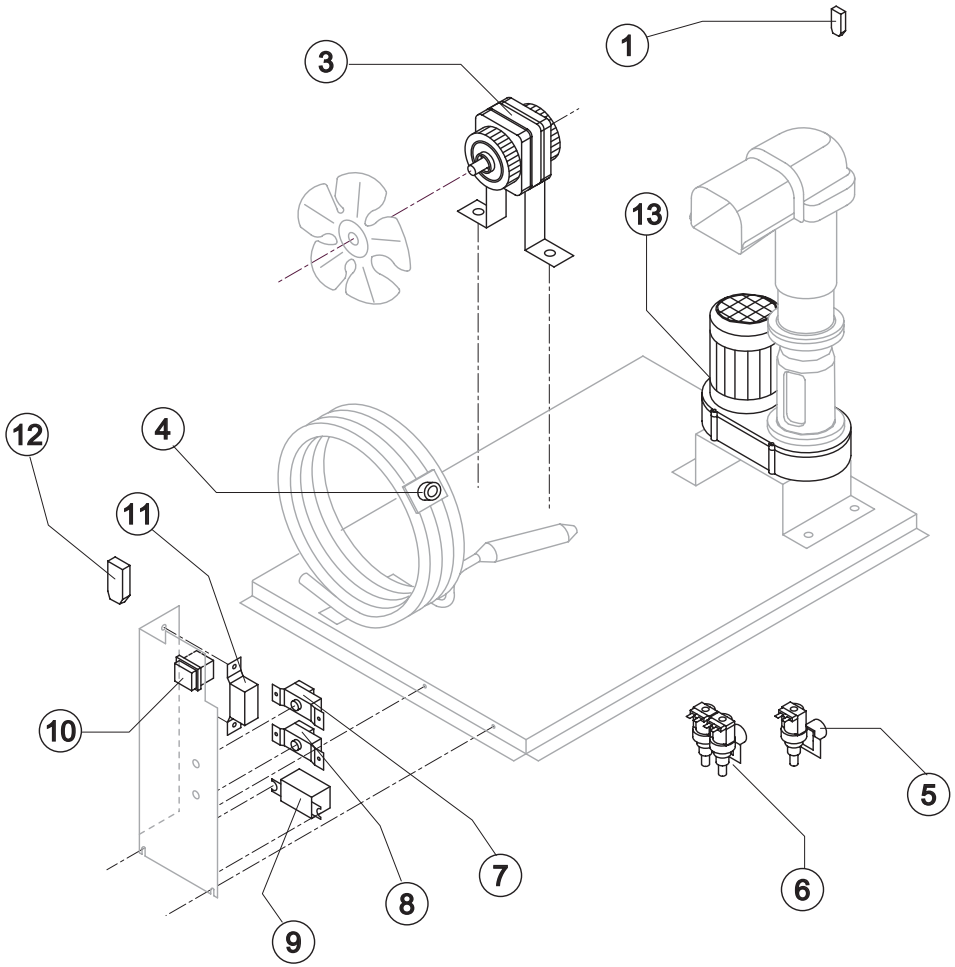
ELECTRIC PARTS



Common Parts

Ref.	Spare Description	Code
1	Anti Radio Interference Filter	C23457
7*	Bin Thermostat	R23005
8*	Evaporator Thermostat	R23591
9*	Relay	23190
10*	Green Light Switch (On-Off)	23327
11*	Fan cycle switch	231123
12	Anti Radio Interference Filter	C23459
13	Gearmotor	231060

Parts for Air-Cooled Version Only

Ref.	Spare Description	Code
3*	Fan Motor	23067
5*	1 Way- Water Inlet Valve	23115

Parts for Water-Cooled Version Only

Ref.	Spare Description	Code
3*	Fan Motor	23029
4*	Safety Thermostat	C23114
6*	2 Ways- Water Inlet Valve	23010

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